

Date: Monday, 6/26/2006 3:47:00 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BASKET (A119) ARMS
Job Number	: 27695		
Estimate Number	: 12443		
P.O. Number	: N/A	Part Number	: D3518041
This Issue	: 6/26/2006	S.O. No. :	N/A
Prsht Rev.	: NC	Drawing Number	: D3518 PRELIMINARY
First Issue	: N/A	Project Number	: N/A
Previous Run	: N/A	Drawing Revision	: A PRELIMINARY
	Type : R & D SM/MED FAB	Material	: N/A
Written By	: <u>SPR</u> COMMENT BELOW	Dye Date	: 7/3/2006
Checked & Approved By	: <u>HJ 06.06.26 n</u>	Qty:	<u>2</u> Um: Each
Comment	: EST rev. A 05.06.06 preliminary EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D35181	FWD ARM
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

FWD ARM

Batch: 27690

2.0	D35182 023245	FWD ARM PLATE
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

FWD ARM PLATE

Batch: 0230480

3.0	AN313A	Bolt
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

Batch: 19967

4.0	AN960JD10	Washer
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 12.0000 Each(s)

Washer

Batch: 1100743

5.0	MS21042L3	Nut
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 6.0000 Each(s)

Nut

Batch: 1100393

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 06/07/24

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Monday, 6/26/2006 3:47:01 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET (A119) ARMS

Job Number: 27695

Part Number: D3518041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
Assemble as per dwg D3518

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify with Part # D3518-041 using fine point permanent ink marker and Stock
Location: _____

9.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

06.07.18

Job Completion



U 06.07.17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

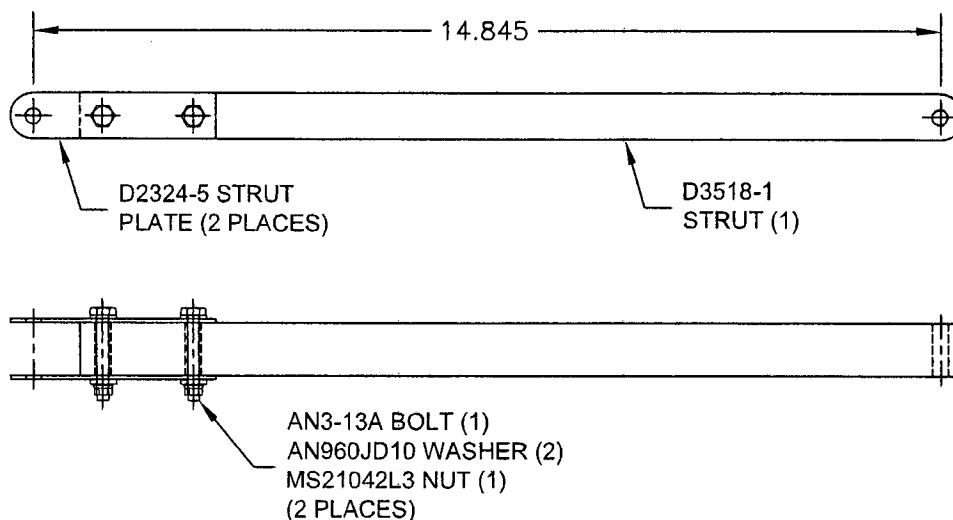
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

PRELIMINARY ISSUE

DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3518	REV. A SHEET 1 OF 2
DATE 06.06.21		TITLE BASKET (A119) STRUT	SCALE 1:3
A	06.06.21	NEW ISSUE	



D3518-041 STRUT ASSEMBLY

QTY -041	Part Number	Description
X	D3518-041	STRUT ASSEMBLY
1	D2324-5	STRUT PLATE
1	D3518-1	STRUT
2	AN3-13A	BOLT
4	AN960JD10	WASHER
2	MS21042L3	NUT

NOTES:

- 1) IDENTIFY WITH DART P/N "D3518-041" USING FINE POINT PERMANENT INK MARKER

SHOP COPY
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NO. **27695**

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